

Work Order ID 150075

Tuesday, August 23, 2016 11:22:12 AM

150075

Page 1

Item ID: D3885-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Standard Web
Start Date: 8/26/2016 Start Qty: 10.00 ***10*** Cust Item ID:
Required Date: 9/9/2016 Req'd Qty: 10.00 ***10*** Customer:
Reference:

Approvals: Process Plan: **DAS 21 9-89** Date: **AUG 23 2016** Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3885	C								

108

0.00

108

Purchasing

Purchasing

Memo

Purchasing

Issue P/O: **33441**

Supplier: WEJAY

Machine as per Dwg D3885

Conformity sheet required

557.74

10**AUG 26 2016****DAS 13 9-89**

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Packaging

Memo

0.02

10x SP/6-10-4

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
				Completed By					
				Lead hand / Supervisor Approval Verification					
				QC / QA Coordinator Approval					

Root Cause				FAULT CATEGORY							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____							
Misidentified	☐	Past Due	☐								

Work Order ID 150075

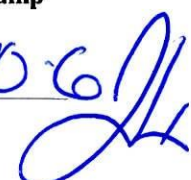
Tuesday, August 23, 2016 11:22:12 AM

150075

Page 3

Item ID: D3885-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Standard Web
Start Date: 8/26/2016 Start Qty: 10.00 ***10*** Cust Item ID:
Required Date: 9/9/2016 Req'd Qty: 10.00 ***10*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Identify as per dwg & Stock Location: LG002	0.00				10	Ø	16-10-6	
150									
Packaging	Memo	0.02							
Packaging	LOCATION: LG002								
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.17							
Quality Control									

DAS
21
9-89

OCT 07 2016

16-10-6

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
100 100 100				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

Picklist Print

Tuesday, August 23, 2016 11:22:15 AM

Page 1

Work Order ID: 150075

150075

Parent Item: D3885-1

D3885-1

Parent Item Name: Standard Web

Start Date: 8/26/2016

Required Date: 9/9/2016

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3885-1P		Purchased	No				Each	0.0000		10			
D3885-1P									**				
Standard Web													
D3882-1-130		Manufactured	No			110	Each	42.0000	1	10			
D3882-1-130									**				
Extrusion "I" Beam													

10x 80/6-10-4
DAS 13 9-89
AUG 29 2016
AUG 29 2016

Location

WEJAY

137403

Loc Qty

42

42

Loc Code



DQA: _____ Date: _____

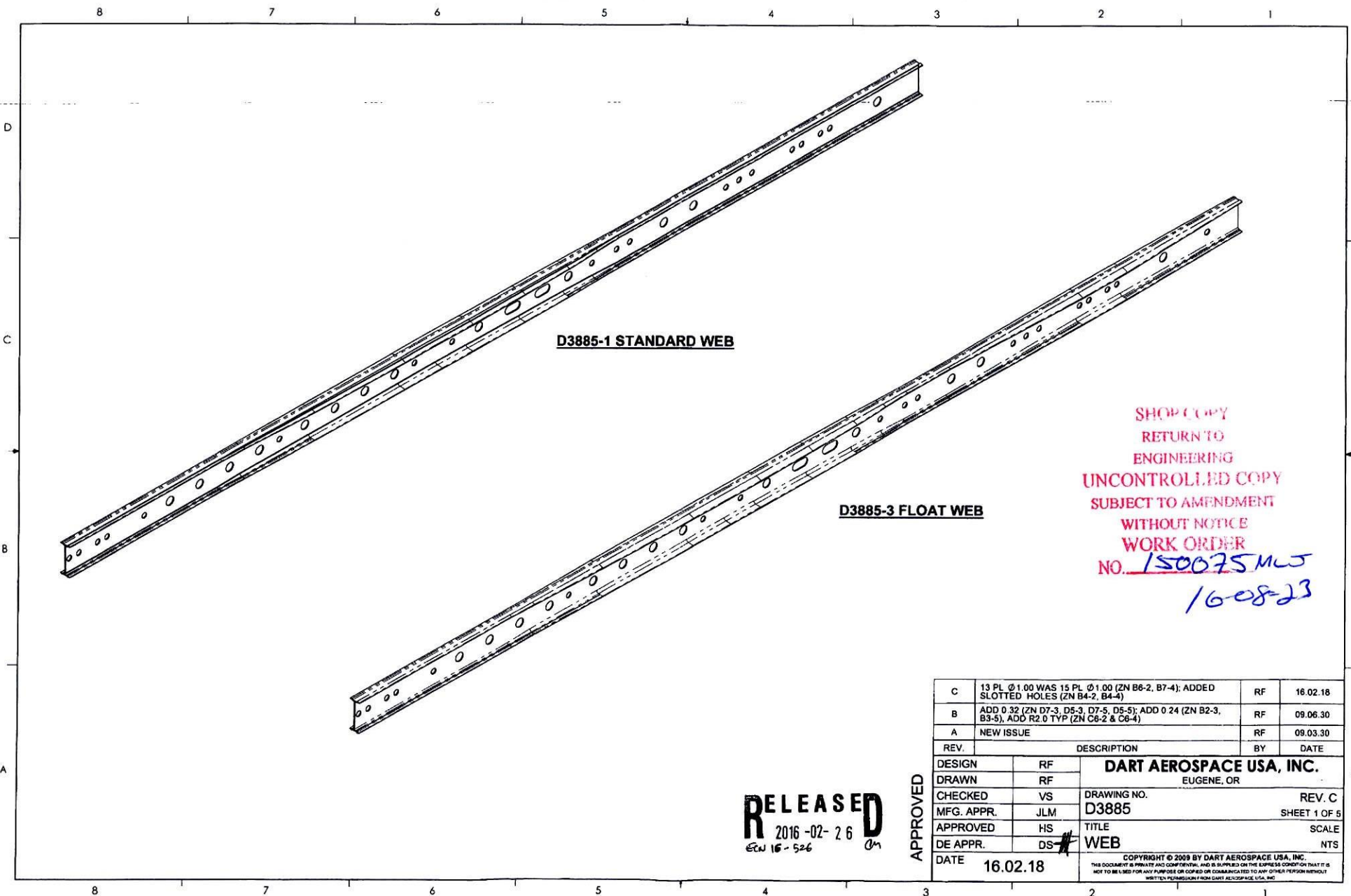


WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					



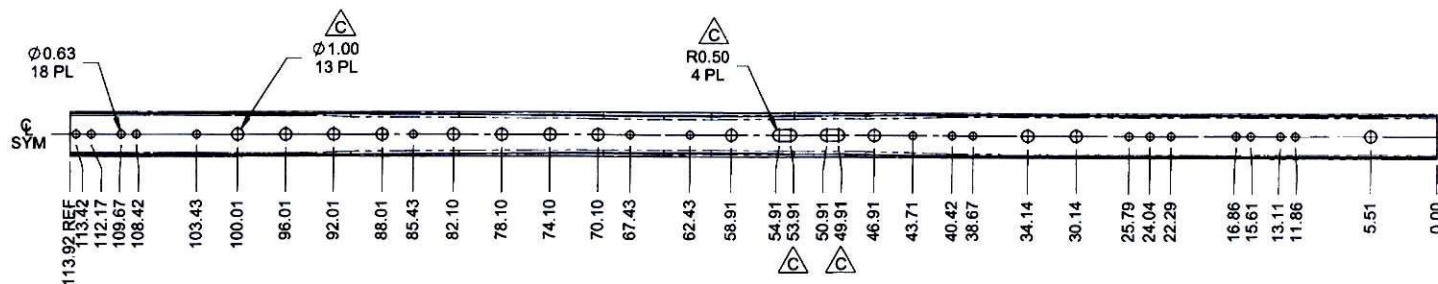
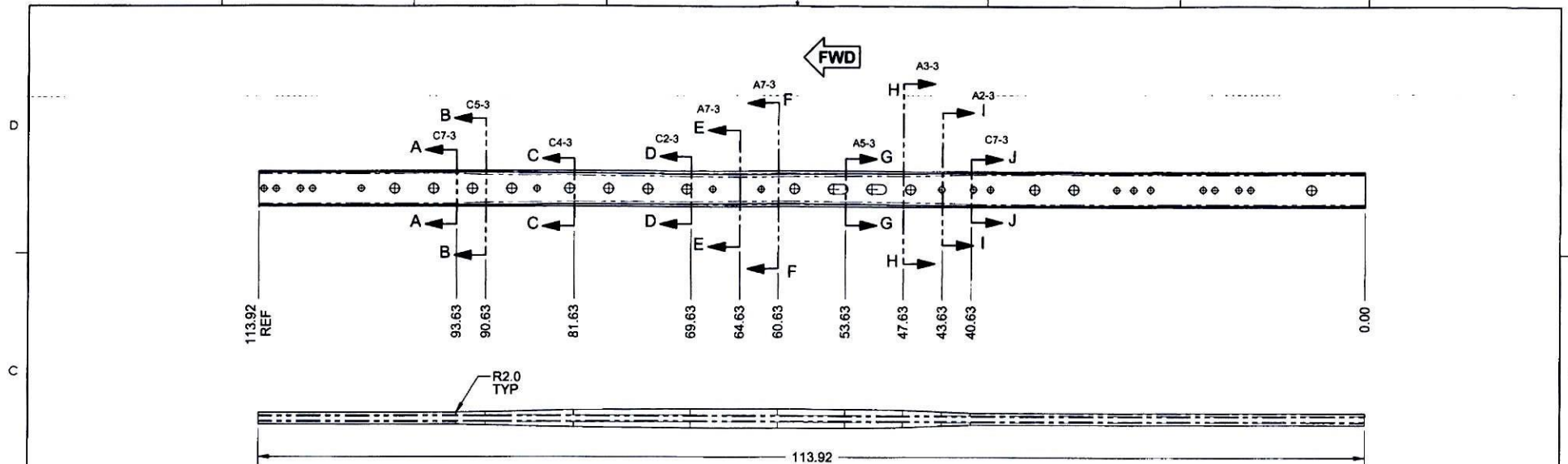
SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 150075 MLJ
160823

RELEASED
 2016-02-26
 ESN 16-526

APPROVED

C	13 PL Ø1.00 WAS 15 PL Ø1.00 (ZN B6-2, B7-4); ADDED SLOTTED HOLES (ZN B4-2, B4-4)	RF	16.02.18
B	ADD 0.32 (ZN D7-3, D5-3, D7-5, D5-5); ADD 0.24 (ZN B2-3, B3-5), ADD R2.0 TYP (ZN C6-2 & C6-4)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	JLM	D3885	SHEET 1 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEB	NTS
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8 7 6 5 4 3 2 1



D3885-1 STANDARD WEB

D3885-1 NOTES:

- 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 8.49 lbs

RELEASED
2016-02-26

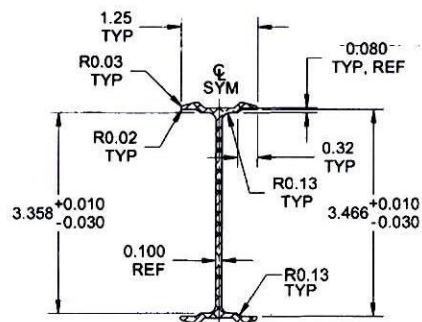
APPROVED

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DRAWN	RF
CHECKED	VS
MFG. APPR.	JLM
APPROVED	HS
DE APPR.	DS
DATE	16.02.18

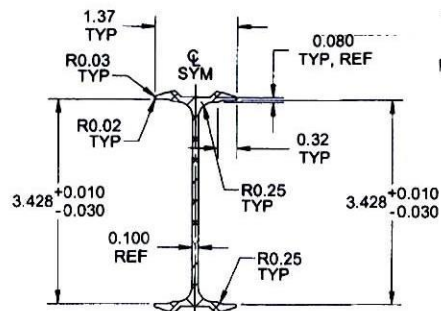
DART AEROSPACE USA, INC.
EUGENE, OR

DRAWING NO.	REV. C
D3885	SHEET 2 OF 5
TITLE	SCALE
WEB	NTS

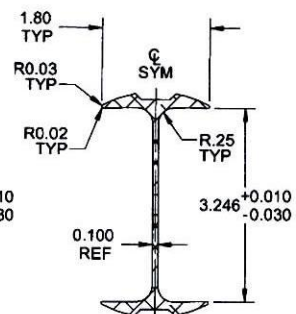
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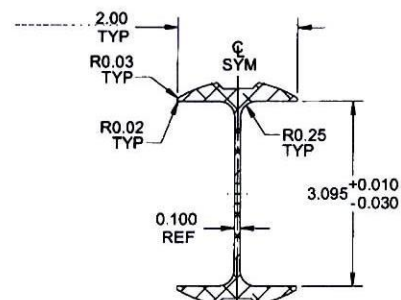
**SECTION A-A
& SECTION J-J** D6-2
D4-2
SCALE 5X



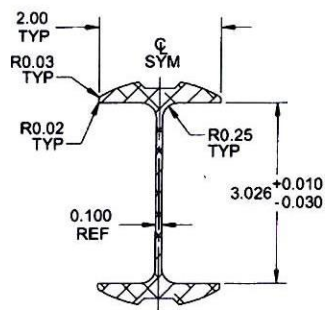
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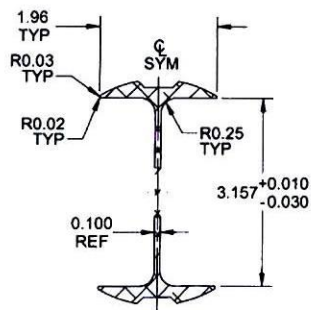
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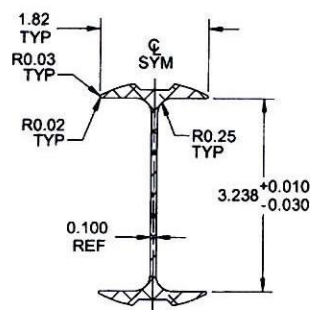
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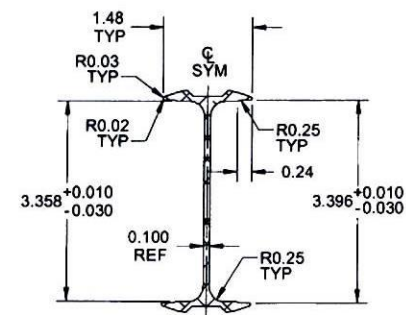
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& SECTION F-F** D5-2
SCALE 5X



SECTION G-G D4-2
SCALE 5X



SECTION H-H D4-2
SCALE 5X



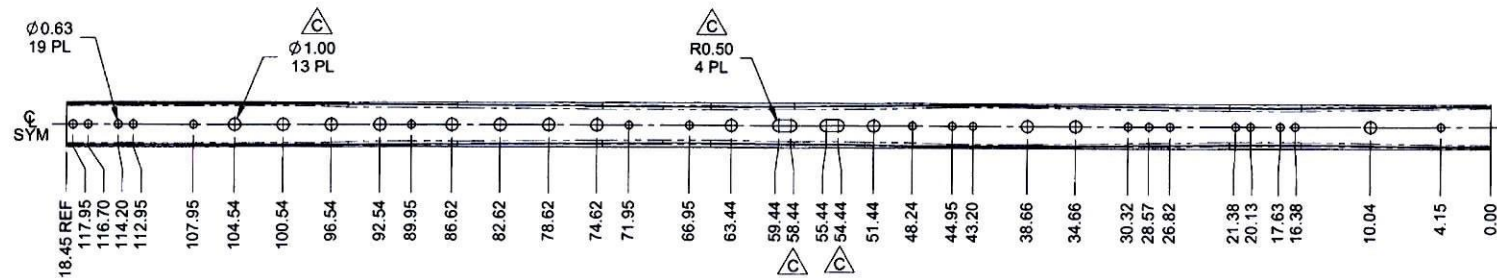
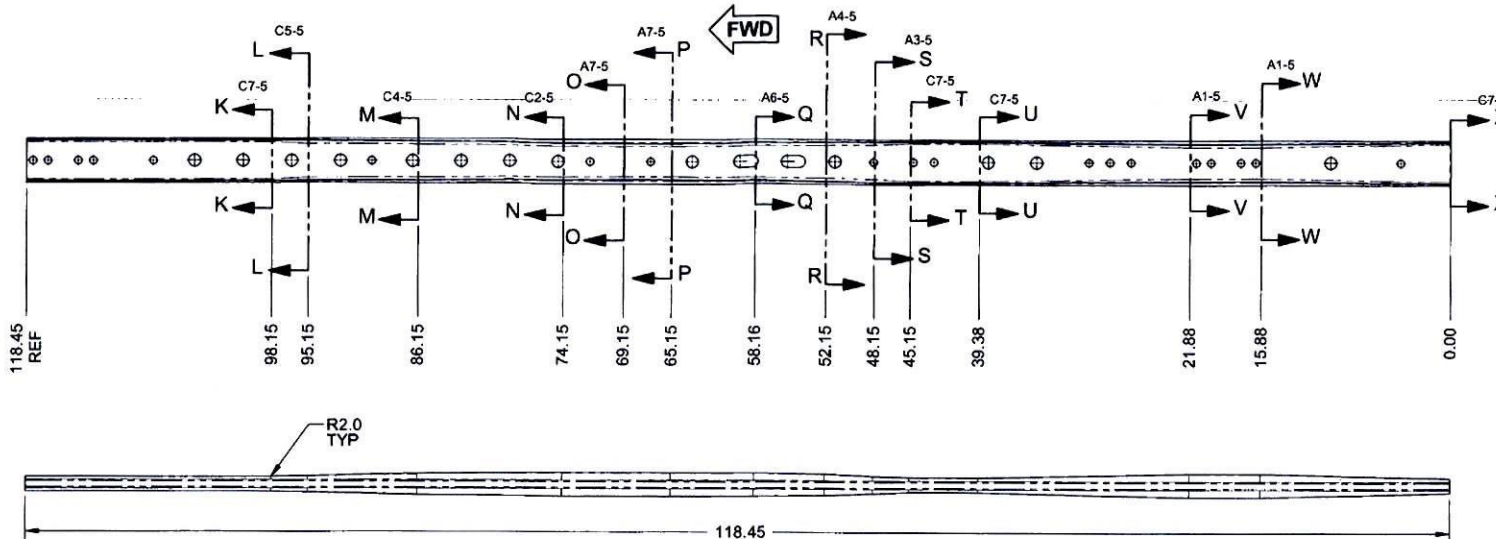
SECTION I-I D4-2
SCALE 5X

D3885-1 STANDARD WEB SECTION VIEWS

RELEASED
2016-02-26

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	EUGENE, OR	
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	JLM	D3885	SHEET 3 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEB	NTS
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D3885-3 FLOAT WEB

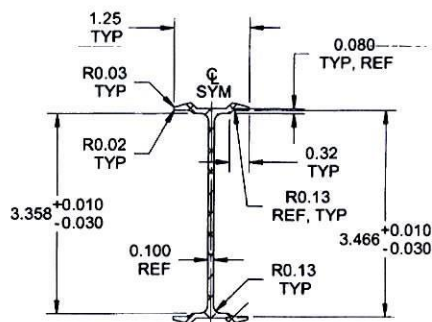
- D3885-3 NOTES:**
 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: IDENTIFY PER QSI 004 6.1
 7) WEIGHT: 10.14 lbs

RELEASED
 2016-02-26

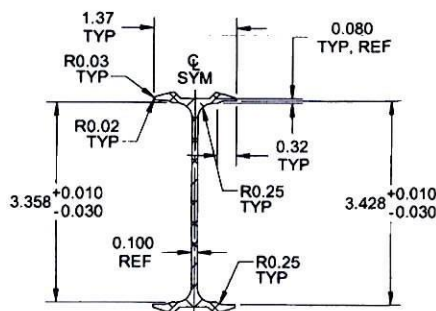
APPROVED

DESIGN	RF	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. C
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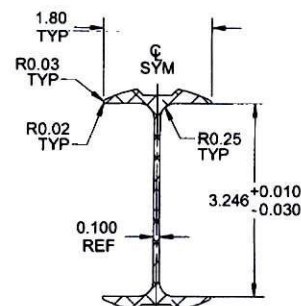
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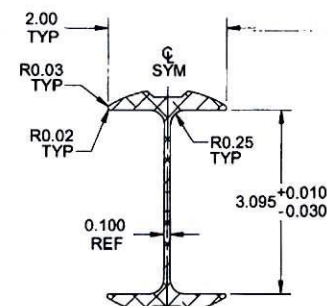
**SECTION K-K
& SECTION T-T
& SECTION U-U
& SECTION X-X**
SCALE 5X
D7-4
D4-4
D3-4
D1-4



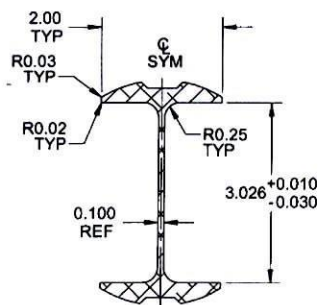
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SCALE 5X



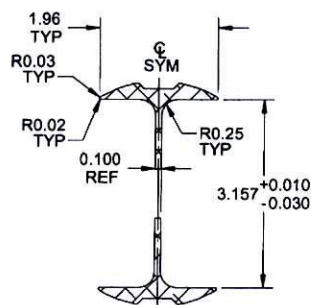
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SCALE 5X



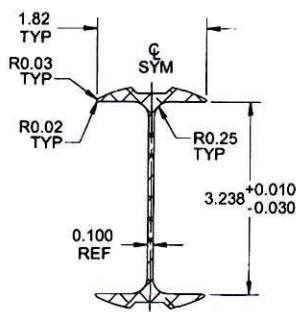
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SCALE 5X



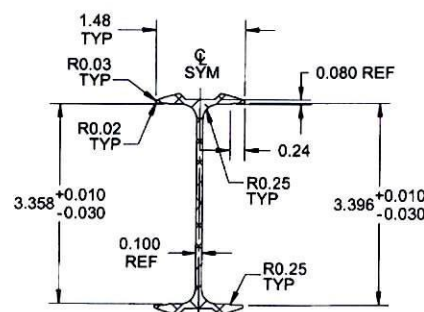
**SECTION O-O
& SECTION P-P** D5-4
SCALE 5X



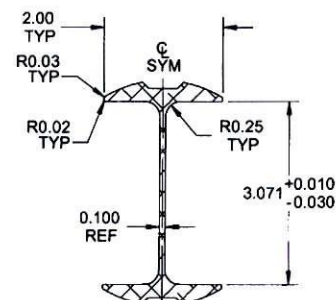
SECTION Q-Q D4-4
SCALE 5X



SECTION R-R D4-4
SCALE 5X



SECTION S-S D4-4
SCALE 5X



**SECTION V-V
& SECTION W-W** D3-4
D2-4
SCALE 5X

D3885-3 FLOAT WEB SECTION VIEWS

RELEASED
2016-02-26

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	JLM	D3885	SHEET 5 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEB	NTS
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8 7 6 5 4 3 2 1



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO33441

Purchase Order Date 8/26/2016 11:29:38 AM
PO Print Date 8/26/2016

Page Number 1 of 2

Order From :

VC-WMP001

WEJAY MACHINE PRODUCTS CO. LTD
600 O'CONNOR DRIVE
KINGSTON, ONTARIO K7P 1N3
CANADA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED

Contact Name

Vendor Phone 613-384-1662

Ship To Contact

Ship To Phone

Ship Via: Journey Freight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments		Promise Date				
	Delivery Comments						
1	D3885-1P	Standard Web	9/21/2016		10.00	\$520.00	\$5,200.00
			Yes		Each		
			9/21/2016				
	AS PER DWG D3885 REV. C B150075						
						Line Total:	\$5,200.00
3	71401-45	PROCUREMENT QUALITY CLAUSES	9/21/2016		1.00	\$0.00	\$0.00
			No				
			9/21/2016				
	Procurement Quality Clauses A005 RIGHT OF ENTRY A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE) A016 PERSONNEL QUALIFICATION A024 PROCESS CERTIFICATIONS A025 CERTIFICATE OF CONFORMANCE A040 NOTIFICATION OF QUALITY ESCAPE A042 DART NOTIFICATION BY SUPPLIER A043 RETENTION OF QUALITY DOCUMENTS						

Note:

8/26/2016



Packing Slip 38173
 600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3
 TEL: 613-384-1662 FAX: 613-384-2997
 www.wejay.com

SOLD TO
 Dart Aerospace
 1270 Aberdeen Street
 Hawkesbury ON K6A 1K7

SHIP TO
 Dart Aerospace
 1270 Aberdeen Street
 Hawkesbury ON K6A 1K7

INVOICE DATE		YOUR ORDER NO. 33441		DATE ORDERED 08/29/16		SHIPPED VIA Best way					
CUSTOMER CODE DART			PROV. LIC. NO.		Extra ☐		Exempt ☐				
QUANTITY ORDERED		B.O.		QUANTITY SHIPPED		DESCRIPTION		UNIT PRICE		AMOUNT	
10		0		10		Fabricate standard web as per drawing D3883 Rev. 0 REF: D3885-1D R150075 Required by: September 28, 2016 RELEASE NOTE I certify that the items listed hereon have been inspected and tested and conform to all specifications and requirements in the contract or purchase order. Inspection Supervisor <i>[Signature]</i> WMP 03 SEPT 30/16					

Sp/6-10-4

ORDER: COMPLETE ☐
 PARTIAL ☐

TOTAL

NO GOODS RETURNED WITHC
 PRIOR AUTHORIZATION

RECEIVED BY _____
 1.5% PER MONTH (18% PER ANNUM)
 CHARGED ON OVERDUE ACCOUNTS



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART AEROSPACE		DATE: Sept. 27, 2016	
		P.O.# 33441	
		WEJAY JOB# 38173	
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below. Any exceptions will be listed as NCR items and cleared by customer before shipment.			
PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
D3885-1P	10	Machined complete as per drawing req'ts	D3885 / Rev C
Standard Web			
Notes: 1) Material: Aluminum extrusions supplied by Dart Aerospace 2) First article/ Final Inspection attached			

Records of Inspection/Test will be retained for 5 years minimum.

Yours truly,



Edward Jansen
Authorized



600 O'CONNOR DRIVE
KINGSTON, ONTARIO
K7P 1N3

INSPECTION / TEST REPORT

JOB No. 38173

PAGE: 1 of 3

CUSTOMER: Dart Aerospace

CUST. P.O.# PO 33441

PART No. D3885-1P

DESCRIPTION: Standard Web

DWG No. D3885 - sheets 2-3

REV. C

E.C.O. --

MATERIAL: Extrusions supplied by DAS

INSPECTOR:
Paul Roosen

WMP
03

QUANTITY
REC'D: 1

ACCEPT:

REJECT:

N.C.R.#

DATE:

Aug. 30, 2016

INSTRUCTIONS, COMMENTS: 1st ARTICLE INSPECTION / FINAL INSPECTION

ITEM REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
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1	Hole, Ø .63"	18 places	+0.008/-0.001		.633"		Acc.
2	Hole, Ø 1.00"	13 places	+0.010/-0.001		1.001"		Acc.
3	Slot, R 0.50	2 places	+0.010/-0.001		Acc.		Acc.
4	5.51"		± .03		5.515"		Acc.
5	11.86"		± .03		11.857"		Acc.
6	13.11"		± .03		13.106"		Acc.
7	15.61"		± .03		15.607"		Acc.
8	16.86"		± .03		16.856"		Acc.
9	22.29"		± .03		22.293"		Acc.
10	24.04"		± .03		24.043"		Acc.
11	25.79"		± .03		25.793"		Acc.
12	30.14"		± .03		30.134"		Acc.
13	34.14"		± .03		34.133"		Acc.
14	38.67"		± .03		38.665"		Acc.
15	40.42"		± .03		40.415"		Acc.
16	43.71"		± .03		43.707"		Acc.
17	46.91"		± .03		46.904"		Acc.
18	49.91"		± .03		49.904"		Acc.
19	50.91"		± .03		50.904"		Acc.
20	53.91"		± .03		53.904"		Acc.
21	54.91"		± .03		54.902"		Acc.
22	58.91"		± .03		58.903"		Acc.
23	62.43"		± .03		62.427"		Acc.
24	67.43"		± .03		67.426"		Acc.
25	70.10"		± .03		70.09"		Acc.
26	74.10"		± .03		74.09"		Acc.
27	78.10"		± .03		78.091"		Acc.
28	82.10"		± .03		82.092"		Acc.
29	85.43"		± .03		85.428"		Acc.
30	88.01"		± .03		88.01"		Acc.
31	92.01"		± .03		92.009"		Acc.
32	96.01"		± .03		96.010"		Acc.

INSPECTION / TEST REPORT

JOB No. 38173

PAGE: 2 of 3

CUSTOMER: Dart Aerospace

CUST. P.O. PO 33441

PART No. D3885-1

DESCRIPTION: Standard Web

DWG No. D3885 - sheets 2-3

REV. C

E.C.O. --

REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
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33	100.01"		± .03		100.009"		Acc.
34	103.43"		± .03		103.427"		Acc.
35	108.42"		± .03		108.416"		Acc.
36	109.67"		± .03		109.665"		Acc.
37	112.17"		± .03		112.165"		Acc.
38	113.42"		± .03		113.415"		Acc.
39	113.92" o.a.		± .03		113.915"		Acc.
40	1.25" TYP	Section A-A, J-J	± .03		1.265"		Acc.
41	R.03" TYP		± .03		Acc.		Acc.
42	R.02" TYP		± .03		Acc.		Acc.
43	3.358"		+0.010/-0.030		3.360-3.367"		Acc.
44	R.13" TYP		± .03		Acc.		Acc.
45	.32" TYP		± .03		Acc.		Acc.
46	3.466"		+0.010/-0.030		3.460-3.478"		
47	R.13" TYP		± .03		Acc.		Acc.
48	.080 TYP, REF		± .03		Acc.		Acc.
49	1.37" TYP	Section B-B	± .03		1.384"		Acc.
50	R.03" TYP		± .03		Acc.		Acc.
51	R.02" TYP		± .03		Acc.		Acc.
52	3.358"		+0.010/-0.030		3.345-3.368"		Acc.
53	R.25" TYP		± .03		Acc.		Acc.
54	.32" TYP		± .03		Acc.		Acc.
55	R.25" TYP		± .03		Acc.		Acc.
56	3.428"		+0.010/-0.030		3.417-3.443"		
57	1.80" TYP	Section C-C	± .03		1.810"		Acc.
58	R.03" TYP		± .03		Acc.		Acc.
59	R.02" TYP		± .03		Acc.		Acc.
60	3.246"		+0.010/-0.030		3.235-3.255"		Acc.
61	R.25" TYP		± .03		Acc.		Acc.
62	2.00" TYP	Section D-D	± .03		1.985"		Acc.
63	R.03" TYP		± .03		Acc.		Acc.
64	R.02" TYP		± .03		Acc.		Acc.
65	3.095"		+0.010/-0.030		3.085-3.1095"		
66	R.25" TYP		± .03		Acc.		Acc.
67	2.00" TYP	Section E-E, F-F	± .03		1.985"		Acc.
68	R.03" TYP		± .03		Acc.		Acc.
69	R.02" TYP		± .03		Acc.		Acc.
70	3.026"		+0.010/-0.030		3.0105-3.041"		
71	R.25" TYP		± .03		Acc.		Acc.

INSPECTION / TEST REPORT

JOB No. 38173

PAGE: 3 of 3

CUSTOMER: Dart Aerospace

CUST. P.O. PO 33441

PART No. D3885-1

DESCRIPTION: Standard Web

DWG No. D3885 - sheets 2-3

REV. C

E.C.O. --

REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
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72	1.96"	Section G-G	□ .03		1.971"		Acc.
73	R.03" TYP		□ .03		Acc.		Acc.
74	R.02" TYP		□ .03		Acc.		Acc.
75	3.157		+ .010/- .030		3.143-3.173"		
76	R.25" TYP		□ .03		Acc.		Acc.
77	1.82"	Section H-H	□ .03		1.828"		Acc.
78	R.03" TYP		□ .03		Acc.		Acc.
79	R.02" TYP		□ .03		Acc.		Acc.
80	3.238"		+ .010/- .030		3.233-3.247"		Acc.
81	R.25" TYP		□ .03		Acc.		Acc.
82	1.48"	Section I-I	□ .03		1.490"		Acc.
83	R.03" TYP		□ .03		Acc.		Acc.
84	R.02" TYP		□ .03		Acc.		Acc.
85	3.358		+ .010/- .030		3.349-3.364"		Acc.
86	R.25" TYP		□ .03		Acc.		Acc.
87	3.396"		+ .010/- .030		3.386-3.408"		
88	R.25" TYP		□ .03		Acc.		Acc.